

Technical Data Sheet



OCI® KITCHEN & BATHROOM SEALANT

Physical Data :

Unvulcanized Rubber

Density at 25 °C	:	0.98 g/cm ³ +/- 0.02 g/cm ³
Sag / slump (ISO 7390)	:	< 2 mm
Shrinkage (%)	:	< 20
Skin forming time (at 27 °C / 70% r.h)	:	3 - 12 mins
Cure time (to 3/8" @ 27 °C and 50% r.h)	:	5 - 7 days

Vulcanized Rubber

Tensile strength (ASTM D412)	:	1.5 MPa
Dynamic Joint Movement	:	+ / - 25 %
Hardness Shore A (ASTM D2240)	:	23 - 28
Elongation at break (ASTM D412)	:	> 350%
Application Temperature Range	:	-37 °C to + 60 °C
Temperature Resistance	:	-62 °C to +204 °C

Typical property data values should not used as specifications.

Characteristics :

- OCI® KITCHEN & BATHROOM sealant is one part all purpose mildew resistant silicone sealant.
- OCI® KITCHEN & BATHROOM is room temperature vulcanising, neutral curing silicone with outstanding adhesive strength, weatherability and elasticity for general glazing and sealing application. It is ready to use, solvent-free, long shelf life, low shrinkage during vulcanization.

Application :

OCI® KITCHEN & BATHROOM sealants are suitable for use in :

- sealing
- bonding
- Repairing & Mending of glass
- Window construction double glazing
- Aquarium
- Shower Screen
- Sanitary
- Air Conditioning
- Ventilator
- Bedding of marine hardwares

OCI® KITCHEN & BATHROOM sealants exhibits an excellent adhesion to :

- glass tiles
- aluminium
- fiberglass
- non-oily woods
- painted surfaces
- Plastic ; eg. Epoxies, polyester, polyacrylate and other non porous surfaces

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Product Code & Colour :

Product Code	Colour
OCI Kitchen & Bathroom	White

Surface Preparation :

The silicone sealant should be applied at a thickness not to exceed 6 mm (1/4 in) from an exposed edge. The recommended minimum joint dimension is 1/4" x 1/4" and the maximum joint dimension is 1" x 3/8.

Ensure all surfaces that will be in contact with the sealant must be clean, dry, free of dust, dirt, rust, oil and other contaminants.

Nonporous substrate should be clean with solvent and wipe dry immediately with cloth before the solvent evaporates from the surface.

Porous surfaces should be roughen with a stiff-bristled brush, rubbed down or sandblasted.

Packaging, Storage & Shelf life :

- is available in 300 ml per cartridge.
- When stored in the original unopened container at temperature less than 27 °C.
- a shelf life of 12 months from date of shipment.

Safety Precaution :

- Ensure good ventilation if used indoors.
- Contact of unvulcanised silicone sealant with eyes and mucuous membranes must be avoided as this will cause irritation.
- Prolonged contact with eyes, flush with water and consult physician.
- Keep out of reach of children.
- Additional information is contained in our material safety data sheets available on request.
- Maximum recommended pressure for air operated guns with caulking cartridges is 45 psi (3.2kgs/cm³).

Other Information :

Every endeavor has been made to ensure that the information given herein is true and reliable but it is given only for the guidance of our customers. The company cannot accept any responsibility for loss or damage that may result from the use of the information, due to the possibility of variation of processing or working conditions and of workmanship outside our control. User are advised to confirm suitability of this product by their own tests.